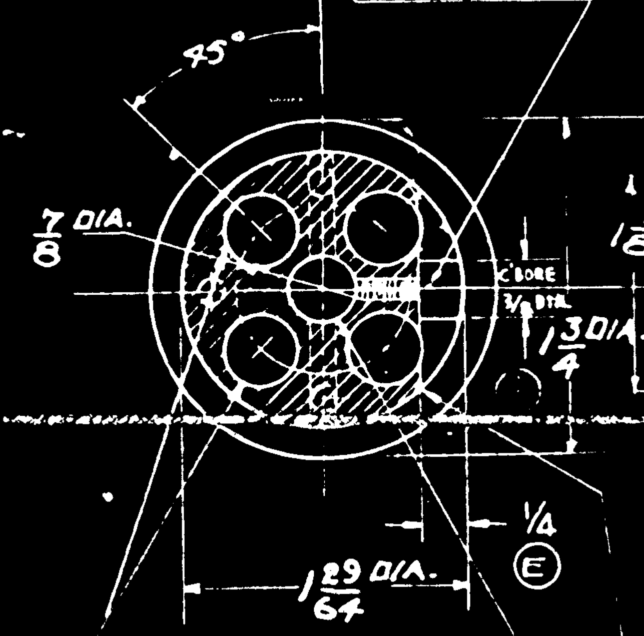
LTR	CHANGE	DATE	BY
B	TRACED	1-11-37	R.A.
C	ADDED 2-3/32 DIA HOLES PER DRUM	1-21-38	WEIR
D	ADDED -4. HOLES 9/32 DEEP WERE 3/8 DEEP. #32 HOLES WERE 3/32	6-3-40	[illegible]
E	REMOVED 1/8 (.125) DRILL THRU &		
E CONT	6-32 TAP HOLES IN -2, -3 & -4. ADDED NOTE "DRILL #29 (.136) THRU. TAP 8-32-NC-2, 5/8 DEEP (MIN.) ADDED 1/4 DIM, 3/8 C'BORE DIM, 3/32 DIM & 2° & 2 1/2° DIMS. WT. CHG. NEG. [illegible] DIMS 1/8 WERE 3/32	[illegible]	

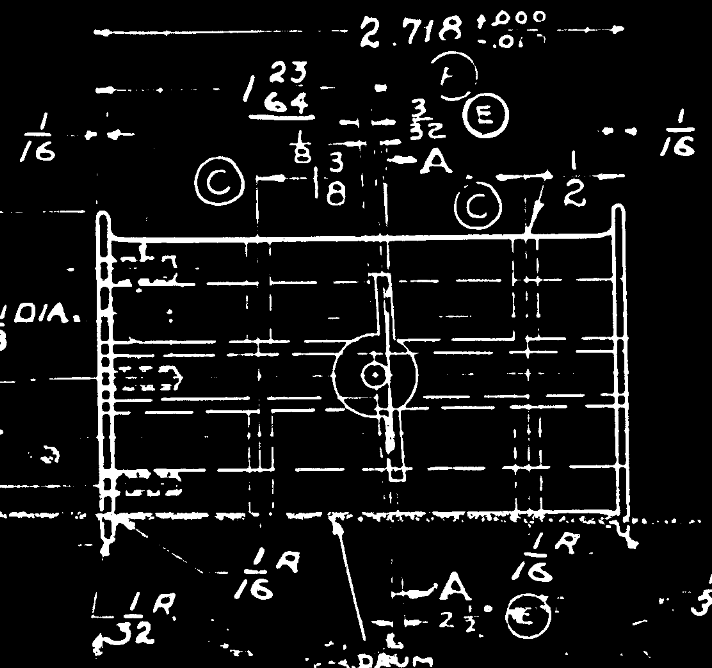
Ⓒ DRILL #32 (.116) THRU.- 2 HOLES

DRILL 1/2 DEEP
-TAP #6-32 NC-2
4 HOLES 9/32 DEEP
IN -3 SPARES ONLY



DRILL 3/8 (.375) THRU.
4 HOLES EQ. SPACED

SECTION A-A

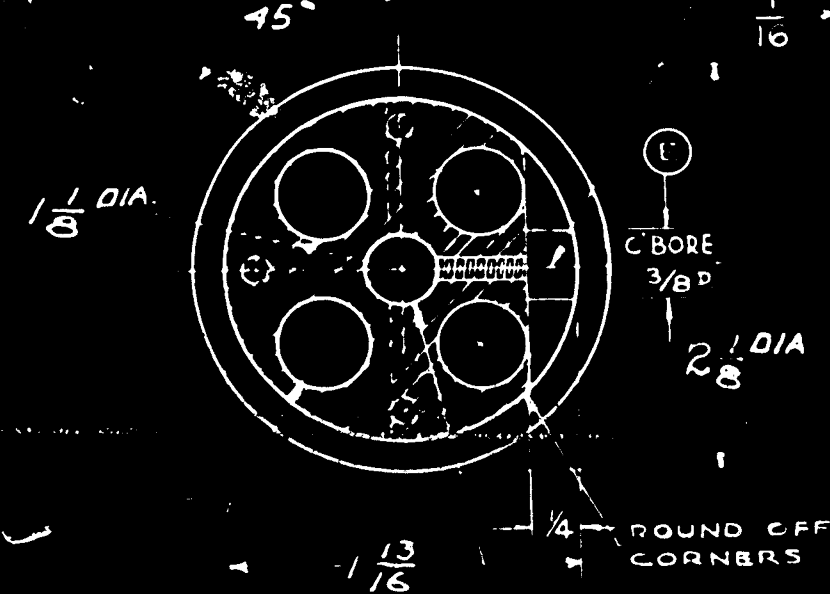


ROUND OFF CORNERS

REAM .3760/.3745 THRU

Ⓔ

-3 RUDDER DRUM
-4

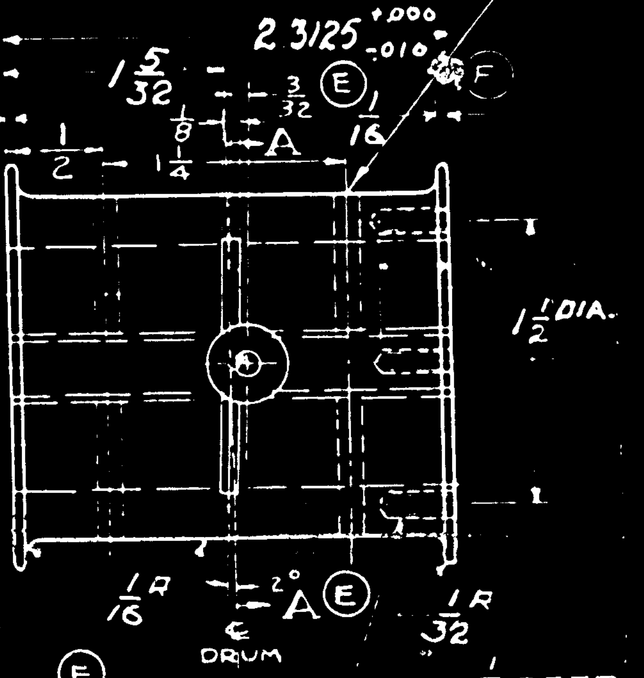


DRILL 1/2 THRU
4 HOLES EQ. SPACED

REAM .3760/.3745 THRU

SECTION A-A

Ⓒ DRILL #32 (.116) 2 HOLES



DRILL 1/2 DEEP
-TAP #6-32 NC-2
4 HOLES 9/32 DEEP

-2 ELEVATOR DRUM

FINISH CODE
ANODIC TREATMENT
[illegible] PRIMER
[illegible]INIZED PRIMER
[illegible] PLATE

SEE RELEASE SHEET

-4	PBY-5	28C2030
-2,-3	PBY-4	28C1070
-2,-3	PBY-3	28C1070
-2,-3	PBY-2	28C1070
-2,-3	PBY-1	28C1070
-3	XP3Y-1	28C1070
-2	XP3Y-1	28C1070

PT. NO.	CALC WT.	ACT WT.
-4		
-3	.34	
-2	.43	

D.H.	MODEL	NEXT ASSY	REQ.
-4	28-5MN, AMN, AMC	28C2030	1 EACH
-3	28-5MN, AMN, AMC	28C1070	1 EACH
-2	28-5MN, AMN, AMC	28C1070	1 EACH
-4	28-5MA, SMC, SME	28C2030	1 EACH
-3	28-5MA, SMC, SME	28C1070	1 EACH
-2	28-5MA, SMC, SME	28C1070	1 EACH
-4	PBY-5A, 5B	28C2030	1 EACH
-3	PBY-5, 5A, 5B	28C1070	1 EACH
-2	PBY-5, 5A, 5B	28C1070	1 EACH

.010

MAT'L: ALCL Y BAR 46A5 COND'T — NONE — ZP-2AKY

WEIR — STINGAREN — 12-24-35 — 3-2-36

CONSOLIDATED AIRCRAFT CORP.

DRUMS-ELEVATOR & RUDDER
FLAP CONTROL-CABLE

28C1067